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## (12) United States Patent

### Ranzoni

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#### (54) METHOD FOR MAKING A SAFETY VALVE OF A BOILER OF A DEVICE FOR MAKING A HOT BEVERAGE, PARTICULARLY COFFEE, AND SAFETY VALVE

(75) Inventor: Francesco Ranzoni, Coccaglio (IT)

(73) Assignee: Bialetti Industrie S.p.A., Coccaglio

(Brescia) (IT)

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See application file for complete search history.

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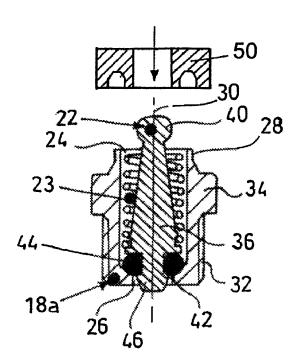
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Primary Examiner — Kevin Lee
Assistant Examiner — Macade Brown
(74) Attorney, Agent, or Firm — Hogan Lovells US LLP

#### (57) ABSTRACT

A safety valve of a boiler of a device for making hot beverages, particularly coffee, comprises an intermediate valve body, a plug and resilient means inserted into the seat of the intermediate valve body. The intermediate valve body comprises a peripheral wall designed to be folded over to define a reaction portion of the resilient means and positively press the plug, obtaining a final valve body. The peripheral wall partly closes off a first opening of the intermediate valve body and the plug partly projects from the final valve body.

## 33 Claims, 3 Drawing Sheets



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